













Roll Style	3" Centers				
	Roll Description	Roll Cat. Number		Gauge Req'd (0617/3617)	Spacing Collar (0617/3617)
A	 Turning	3/16"	350000086 350000087	259700035	381700092
B		1/4"	350000088 350000089	259700035	381700092
		5/16"	350000090 350000091	259700035	381700092
C	 Burring	350000092 350000093		259700035	381700092
D	 Wiring	350000094 350000095		259700035	381700092
No. 1	 Elbow Edging	350000122 350000123		259700035	381700092
L	 Flange	350000137 350000138		259700037	381700092
M	 Flattening	350000139 350000140		NONE	381700092
E	 Crimping	1/4"	350000098 350000099	259700034	381700092
		5/16"	350000096 350000097		
F	 Ogee Bead	9/16"	350000100 350000101	259700035	Not Req'd
		1"	350000011 350000012		259700092
G	 Single Bead	5/8"	350000124 350000125	259700035	Not Req'd
		3/8"	350000013 350000014		259700092
H	 Slitting Cutters	Carbon 350000070 (2req'd) High Speed 350000067 (2 req'd)		259700035	259700085
N	 Furnace Collar Edging	350000070 350000071 350000072 350000073		259700034	381700092
P	 Offset	350000074 350000075		259700034	381700092