

ECONOMICAL MANUAL INITIAL PINCH BENDING ROLLS



RB Manual Roll Bender

Type	Bending Length	Capacity	Top Roll Diameter	Length	Height	Width	LBS
RB 1001	3' 4"	18 Ga.	2.20"	60"	44"	21"	485
RB 1002	3' 4"	14 Ga.	2.95"	69"	45"	21"	816
RB 1003	3' 4"	1/8"	3.54"	69"	45"	21"	904
RB 1202	4' 2"	14 Ga.	2.95"	79"	45"	21"	948
RB 1225	4' 2"	12 Ga.	3.54"	79"	45"	21"	1,081
RB 1203	4' 2"	1/8"	3.74"	79"	45"	21"	1,136
RB 1525	5'	12 Ga.	3.74"	89"	45"	21"	1,312
RB 2015	6' 7"	16 Ga.	3.54"	109"	45"	21"	1,422
RB 2002	6' 7"	14 Ga.	3.74"	109"	45"	21"	1,500
* Machines Have Greater Capacity on Shorter Bending Lengths							
Standard machine specifications. Custom machines available upon request.							

Standard Specifications

- Conical bending
- Cast frame
- SAE 1050 steel rolls
- Bottom and pinch rolls manually adjusted
- Bottom and pinch rolls with wire grooves
- Compliant with CE norms regulations

Optional Accessories

- Hardened rolls
- Ground rolls

